



Optimizing film production with CONSTAB GER
Masterbatches and Compounds

BOPP

Polypropylene Cast and Calender Films



Kafrit Group is a leading producer of Masterbatches and Compounds for the plastics industry and currently employs more than 800 people. In 2024, the Group achieved ~350 million \$ turnover with an available capacity of more than 165,000 MT. Moreover, the company is active on a global scale and has set up production sites all over the world.

All of this began in 1973 when the company was founded in Israel. Since then, the company has grown primarily via acquisition.

Today, the Kafrit Group incorporates **Kafrit Industries (1993) Ltd. in Israel, CONSTAB Polyolefin Additives GmbH and Delta Kunststoffe AG in Germany, China's Suzhou Constab Engineering Plastics Co. LTD, Polyfil Inc. and Badger Color Concentrates Inc. in the USA, the Canada-based Kafrit NA Ltd. and ABSA Resin Technologies Inc., Addvanze AB in Sweden and 51% of Plastics-App in Israel.** With more than 50 years of experience in the plastics processing industry, the company can draw on high levels of expertise and technical know-how. Kafrit Group places a high value on sustainability and has made it to one of the cornerstones of our corporate strategy.

Our unbridled dedication to environmental, social and financial issues makes us to one of the leading business partners in the plastics industry. Our customers value our passion and appreciate our ecological awareness and social commitment. Moreover, they recognize our world leading services and consider our products as among the best within our industry.

We develop and produce cost-efficient solutions which will enhance the completion of high-quality end products in many areas of the plastics industry, such as packaging films (BOPP, BOPE, CPP, PE), PC sheet, agricultural films and derivatives, biopolymers, flame retardant applications, PEX, pipes, fibers and nonwovens.

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Unite talent and technology to drive the future of plastics, together.

This purpose is the driving force of our organization. The reason we do what we do, why we come to work every day. And although our group is made of many different Companies around the world, our purpose unites us.

These three pillars support our purpose

TOGETHER TO THE FUTURE

The world doesn't stand still, and nor do we. We're always looking ahead, searching for new ways to sustainably grow and thrive. To push our technology and keep working on the next generation of solutions to benefit our customers. Working together in perfect synergy to achieve something great, today and tomorrow.

TALENT

Around the world, we have hundreds of talented colleagues and partners. All with unique skills, multidisciplinary knowledge, and deep industry experience. Innovators with brilliant ideas and the drive to see them through. People striving for excellence in everything they do.

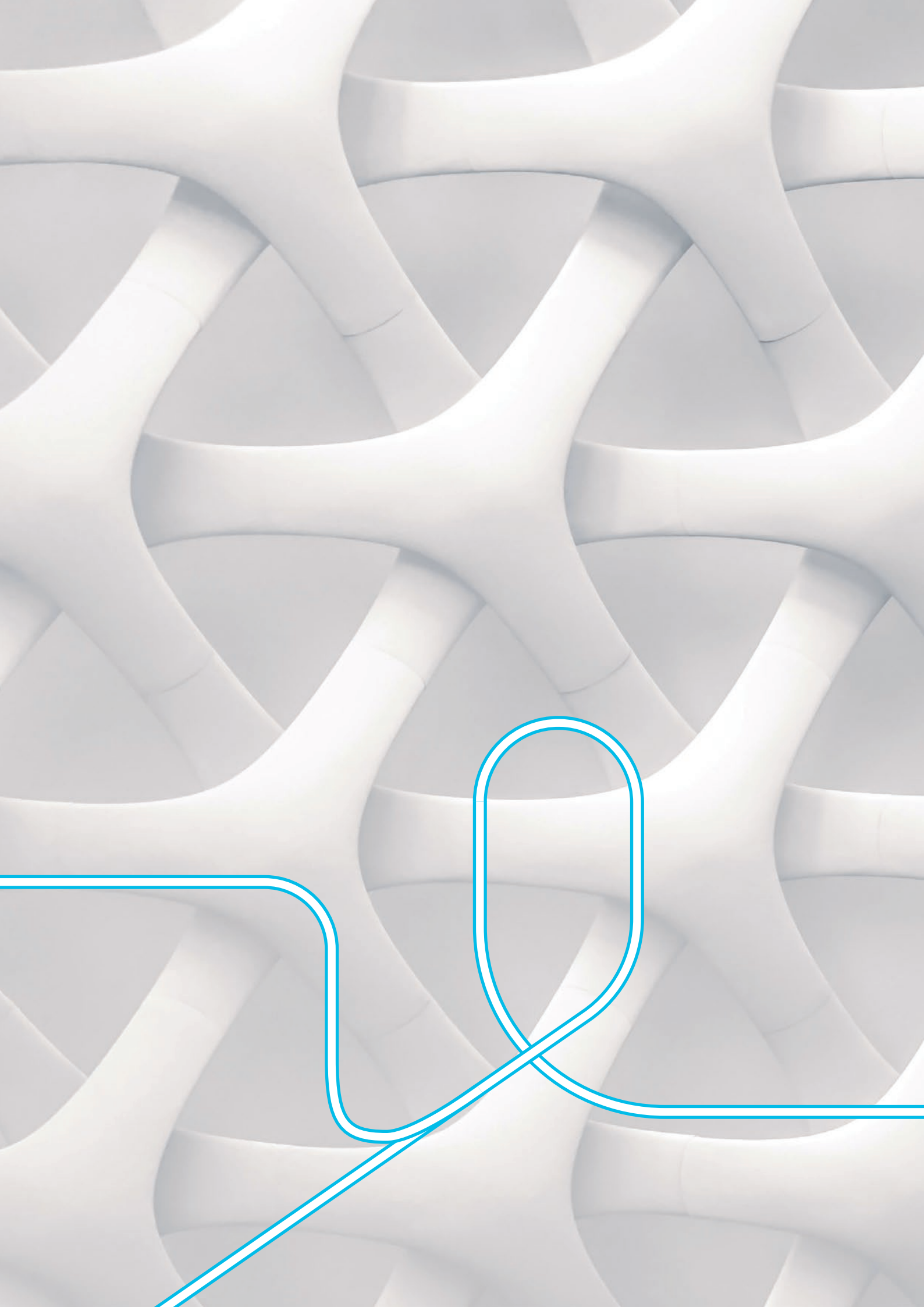
TECHNOLOGY

After decades in the plastics industry, we have more than high levels of expertise, a strong focus on customer service, and vast technical knowledge. We also have a burning passion for innovation and transformation. A passion that drives us to seek out new solutions, new machinery, and fresh ways to give our customers just what they need.

Together we have the power to drive the future of plastics – within our community and around the world. And we'll keep doing it, today, tomorrow and always.

But the real magic happens when we work together. There's a spark, an energy. A belief that anything is possible. And that's how we provide the best solutions for our customers.

And with the latest technology in our hands and new innovations within our grasp, there's only one question. How far can we go?



Defining new production goals

Experience the new high performance products

Research that takes us to the top

Throughout our company history, research and development has always been a key area of our expertise. Kafrit Group employs a staff of more than 800 people who work on innovative products and make use of our vast pool of knowledge developed over 50 years in the plastics industry. Our experts optimize and develop additive concentrates, flame retardants, color concentrates, and compounds for various applications.

Kafrit Group enjoys a close partnership with renowned research institutions such as the Shenkar University in Israel and various universities in Germany. Moreover, we maintain a strong co-operation with well-known suppliers including machine manufacturers who recommend our products for use in combination with their machines.

Looking for specific masterbatches?

We can produce tailor-made solutions for you – reliable, precise, and exactly as you need them.

- Acid Scavenger

Antiblock

Antidust

Antifog

Antiglare

Antimicrobial

Antimist

Antioxidant

Antislip

Antistatic

Barrier MB

Cavitating Agent

Color Concentrate
- Ecocell® (foaming agent)

Flame Retardant

Filler

IR Absorber

Light Stabilizer

Liquid Color

Lubricant

Matt

Metal Deactivator

Modifier

Nucleator

Optical Brightener

Odor control/Odor absorber
- Paper-like Compound

Peel Compound

Processing Aid

Purge

Release

Slip-Antiblock

Slip-Antistatic

Slip

UV Absorber

UV Blocker

White Masterbatch

White Cavitated

We offer a wide range of masterbatches and compounds. This gives you the opportunity to equip your products with a wide range of tailor-made functionalities. But we don't rest on our laurels: we are constantly developing new properties in close cooperation with research institutions, manufacturers, and other partners. If you have any questions, we are happy to assist you with all functions – from anti-blocking to white cavitation.



1. BOPP
Industrial and Food Packaging Film

1 Antiblocking

Throughout our company history, research and development have always been a key area of our expertise. Kafrit employs a staff of more than 470 people that work on innovative products and make use of our vast pool of knowledge that we developed in 50 years of experience in the plastics industry. Our experts optimize and develop additive concentrates, flame retardants, color concentrates, and compounds for various applications.

Code	Description	Dosing %	Special Feature	Haze	COF	Printability	High Barrier Metallizable Film	Haze
AB 06001 PP	10% synthetic silica (5 µm) in homopolymer.	0.5 – 1.5	cost saving	0	0	+	-	-
AB 06019 PP	5% synthetic silica (5 µm) in homopolymer.	1.0 – 3.0	easy dosing	0	0	+	-	-
AB 06019 PPR	5% synthetic silica (5 µm) in terpolymer.	1.0 – 3.0	easy dosing	0	0	+	-	-
AB 06089 PPR	6% synthetic silicate (3 µm) in copolymer.	1.0 – 3.0	metallizable film	+	+	++	0	+
AB 06095 PP	5% synthetic silicate (3 µm) in homopolymer.	1.0 – 3.0	low haze plain film	++	0	++	0	+
AB 06059 PPR	5% PMMA (2 µm) in copolymer.	2.0 – 6.0	for thin skin layer	+	+	++	+++	+++
AB 06060 PPR	5% PMMA (4 µm) in copolymer.	2.0 – 6.0	easy dosing	++	++	+	+	++
AB 06090 PPR	7.5% PMMA (4 µm) in copolymer.	2.0 – 4.0	cost saving	+	++	+	+	++
AB 06084 PPR	7.5% PMMA (6 µm) in copolymer.	2.0 – 4.0	for thick skin layer and high roughness, e.g. matt layer	++	++	0	0	0
AB 06062 PPR	5% x-linked siloxane (2 µm) in copolymer.	2.0 – 5.0	for thin skin layer	++	++	++	+++	+++
AB 06064 PPR	5% x-linked siloxane (4 µm) in copolymer.	2.0 – 5.0	excellent COF modulation	+++	+++	+	++	++
AB 06066 PPR	7.5% x-linked siloxane (6 µm) in copolymer.	2.0 – 5.0	for thick skin layer	+++	+++	+	++	++
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.								

2 Slip

Slip masterbatches are used to modulate the coefficient of friction (COF) of BOPP films. Besides the COF modulation other factors as optical properties and printability have to be respected. In order to achieve the desired targets for each specific application, we can offer a full range of masterbatches containing migrating or non-migrating slip additives.

Code	Description	Dosing %	Special Feature	COF	Hot Slip	Low Blooming	Printability
SL 05035 PP	6% erucamide in homopolymer.	1.0 – 3.0	general purpose	++	-	-	+
SL 05068 PP	10% erucamide in homopolymer.	0.5 – 1.5	cost saving	++	-	-	+
SL 05005 PP	5% high molecular weight amide in homopolymer.	1.0 – 3.0	low blooming	+	+	+	++
SL 05080 PPR	10% silicone oil in copolymer.	5.0 – 10.0	easy dosing, long term slip	+++	+++	n.a	-
SL 05095 PPR	20% silicone oil in copolymer.	2.5 – 5.0	cost saving, long term slip	+++	+++	n.a	-
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.							
REMARKS	Depending on the final application a wide range of dosing levels is indicated. Please contact us for more information.						

3 Slip-Antiblocking

Slip-Antiblocking masterbatches combine established ratios of slip agents and antiblocking particles in one masterbatch. This eliminates the necessity to add slip and antiblocking masterbatches separately during an extrusion process. It is an easy and comfortable way to reduce costs and efforts in many standard BOPP film applications.

Code	Description	Dosing %	Special Feature	COF	Hot Slip	Printability	Metallizable	Low Blooming
NEW! SAB 065410 PPR	NEW! Organic antiblocking agent and non-migrating agent in terpolymer.					-	-	
SAB 06522 PPR	Synthetic silica and silicone oil in terpolymer.	3.0 – 8.0	low haze tobacco film	+++	++	-	-	n.a.
SAB 06554 PPR	Organic antiblocking agent and non-migrating slip agent in terpolymer.	3.0 – 10.0	high speed packaging film	++	++	+(o.s.)	+(o.s.)	n.a.
SAB 06553 PPR	Organic antiblocking agent & non-migrating slip agent in terpolymer.	3.0 – 10.0	high speed packaging film, improved processibility	++	++	+(o.s.)	+(o.s.)	n.a.
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a. opposite side o.s.								
REMARKS	Customized formulations are available on request.							

4 CONSLIP

CONSLIP is a new philosophy for permanent slip which is intended to replace existing migrating slip agents
Films formulated with CONSLIP provide stable very low COF independent of aging, hot slip properties and is compatible with printing and metallization.

Code	Description	Dosing %	Special Feature	COF	Hot Slip	Printability	Metallizable
CONSLIP 201 PPR	Permanent slip in terpolymer, antiblock free, low concentrated.	3.0 – 10.0	easy dosing	++	+++	+(o.s.)	+(o.s.)
CONSLIP 202 PPR	Permanent slip in terpolymer, antiblock free, high concentrated.	1.5 – 5.0	cost saving	++	+++	+(o.s.)	+(o.s.)
CONSLIP 420 PPR	Permanent slip synergistic blend, formulated with antiblock.	3.0 – 6.0	thin skin layer	++	+++	+(o.s.)	+(o.s.)
CONSLIP 440 PPR	Permanent slip synergistic blend, formulated with antiblock.	3.0 – 6.0	standard skin layer	++	+++	+(o.s.)	+(o.s.)
CONSLIP 590 PPR	Compound for low sealing and low COF	100.0	high speed packaging film	+++	+	+(o.s.)	-
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a. opposite side o.s.							

5 Antistatic

Antistatic masterbatches are used to avoid static charging of BOPP films. Each application, for instance labels, packaging films, industrial films, requires different antistatic performance. In order to achieve the desired targets for each specific application, we can offer a full range of antistatic masterbatches.

Code	Description	Dosing %	Special Feature	COF	Printability	Food Contact	Low Blooming
AT 04082 PP *	Balanced formulation for immediate and long term performance.	1.0 – 4.0	general purpose	0	+	EU and FDA	0
AT 04130 PP *	Recommended for print-/ lamination films with excellent optical properties.	1.0 – 4.0	stable surface tension	++	+++	FDA	++
AT 04061 PP	Recommended for tobacco film.	1.0 – 4.0	low blooming	0	++	EU and FDA	++
AT 04190 PP	Recommended for labels and release films.	1.0 – 4.0	low blooming, low contamination for cold seal	0	+++	EU and FDA	++
AT 04139 PP	Amine-free antistatic agent	1.0 – 6.0	improved Environment-Health-Safety profile	++	+	EU and FDA	++
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.							
REMARKS		* Double concentrated Masterbatch available from Suzhou Constab Engineering Plastics Co. LTD.					

6 Slip-Antistatic

Slip-Antistatic masterbatches combine established ratios of slip and antistatic agents in one masterbatch. This overcomes the necessity to add slip and antistatic masterbatches separately during film extrusion. It is an easy and comfortable way to reduce costs and efforts in many standard BOPP film applications.

Code	Description	Dosing %	Special Feature	COF	Hot Slip	Printability	Low Blooming
SAT 04504 PP	Combined slip- and antistatic agents for medium COF.	2.0 – 5.0	hot climate, cost efficient	+	0	++	++
SAT 04505 PP	Combined slip- and antistatic agents for low COF (contains optical brightener).	1.0 – 3.0	cold climate	++	-	+	0
SAT 04509 PP *	Combined slip- and antistatic agents for very low COF.	1.0 – 3.0	cold climate	+++	-	+	0
SAT 04550 PP *	Combined slip- and antistatic agents for low COF.	2.0 – 5.0	hot climate	++	+	++	++
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.							
REMARKS		* Double concentrated Masterbatch available from Suzhou Constab Engineering Plastics Co. LTD. Customized formulations are available on request.					

7 CONCAVITY®

CONCAVITY® helps to reduce the risk of delamination in white-cavitated films. The usage of CONCAVITY® provides improved optical and mechanical properties compared to conventional cavitating agents. Also films with a lower density can be achieved.

Code	Description	Target Density	Dosing %	Special feature	Gloss	Opacity	Metallizable
CONCAVITY 600 PP	60% Organic cavitating agent; broad density range, advanced optical and mechanical properties.	0.55 – 0.7	5.0 – 15.0	excellent dispersion	+++	++	+++
NEW! CONCAVITY WHITE PLUS	White pigment masterbatch for joint use with CONCAVITY 600 PP; superior opacity at lower dosage compared to conventional white masterbatches, therefore less impact on mechanical properties	–	5.0 – 15.0	High opacity. Smooth extrusion operation.	+++	+++	+++
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.							

“We like working with CONSTAB GER because they are reliable with high competence and very good technical support.”

8 Matt Compound

Matt Compounds are mainly used to achieve special aesthetic effects as matt/silky appearance. We can offer a wide range of matt compounds to obtain different targets for haze, gloss, coefficient of friction and sealability.

Code	Description	SIT	Dosing %	Special feature	Low Gloss	Haze
MAT 02440	Sealable matt compound for packaging applications.	110 – 115°C	100	general purpose	+	+
MAT 02490	Sealable matt compound for packaging applications.	110 – 115°C	100	improved processi- bility, high haze	++	++
MAT 02495	Sealable matt compound for packaging applications.	70 – 75°C	100	very low SIT	+	+
MAT 02444	Sealable matt compound for easy stacking.	105 – 110°C	100	anti-slip property	+	+
MAT 02450	Matt compound for graphic arts applications and paper lamination.	> 120°C	100	high thermal resistance	++	++
MAT 02470	Matt compound for graphic arts applications and paper lamination.	> 125°C	100	high melt flow, good melt reception	++	++
MAT 02420	Special matt compound for in-mould labels.	-	100	high melt flow, good melt reception	n.a.	n.a.
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.						

NEW!

9 Paperlike Matt Compound

Matt Compounds are mainly used to achieve special aesthetic effects as matt/silky appearance. We can offer a wide range of matt compounds to obtain different targets for haze, gloss, coefficient of friction and sealability.

Code	Description	SIT	Dosing %	Special feature	Low Gloss	Haze
CON-Paper 960	Skin layer compound for paper-like appearance, labels, graphic arts, packaging		100	writable surface, suitable for printing	n.a	n.a
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.						

10 Modifier

With CONSTAB Modifier masterbatches manifold benefits can be achieved. Apart from well-established applications such as shrinkable BOPP tobacco films, modifier masterbatches can also be used for other applications like label films, metallizable films and transparent food packaging where enhanced mechanical and optical properties, increased gas barrier, or a better processability is required.

Code	Description	Dosing %	Special Feature	Low haze	Shrinkage	Stiffness	Barrier	Processing aid
MA 00929 PP	60% hydrogenated C9 resin in homopolymer.	10.0 – 20.0*	high shrinkable films, tobacco films	+++	+++	++	+	++
MA 00930 PP	60% hydrogenated C5 resin in homopolymer.	10.0 – 20.0*	barrier films	++	++	++	+++	++
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.								
REMARKS	* Depending on the final application a wide range of dosing levels is indicated. Please contact us for more information.							

11 Antifog

Fogging is a term used to describe the condensation of water vapor on a transparent plastic film in form of droplets. Antifog additives incorporated into the plastic film migrate to the surface and prevent the formation of water droplets. The result is a clear transparent film.

Code	Description	Dosing %	Special Feature	COF	Printability	Food Contact	Low Haze
AF 00238 PP	Antifog agent for food packaging applications.	1.5 – 2.5	cold fog and hot fog	+	+	FDA	+
AF 00240 PP	Antifog agent for food packaging applications.	3.0 – 5.0	cold fog	0	+	EC	+
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.							

12 CONRELEASE

Cold seal packaging requires opportune releasing film surface in order to prevent blocking of the reels. We can offer an optimal solution, which is silicone oil free. This prevents any contamination and assures the best seal strength and cold seal anchorage.

Code	Description	Dosing %	Special feature	COF	Haze
CONRELEASE 520 PP	Releasing agent for production of cold seal release films.	4.0 – 6.0	silicone oil free no cold seal contamination	+++	++
Evaluation: excellent +++ recommended ++ good + basic 0 not recommended – not applicable n.a.					

2. Polypropylene Cast and Calender Films
Industrial and Food Packaging Film

2.1 Antiblocking

Code	Description	Dosing %
AB 06019 PP	5 % synthetic silica with 5 µm particle size.	1.0 – 4.0
AB 06001 PP	10 % synthetic silica with 5 µm particle size.	1.0 – 2.0
AB 06064 PPR	5 % organic spherical antiblocking agent for high transparency films.	2.0 – 5.0
AB 06089 PPR	6 % inorganic spherical antiblocking agent for metallizable films.	2.0 – 5.0

2.2 Slip

Code	Description	Dosing %
SL 05035 PP	6 % erucamide	0.5 – 2.0
CONSLIP® 201 PPR	Permanent slip agent.	3.0 – 7.0

2.3 Slip Antiblock

Code	Description	Dosing %
SAB 06527 PPR	5 % synthetic silica 5 µm and 5 % erucamide.	1.0 – 4.0
CONSLIP® 440 PPR	Permanent slip and organic antiblocking agent.	3.0-10.0

2.4 Antistatic

Code	Description	Dosing %
AT 04145 PP	For long-term antistatic effect	1.0 – 6.0
AT 04143 PP	For short- and long-term antistatic effect.	1.0 – 6.0
AT 04139 PP	Amine-free for short- and long-term antistatic effect.	1.0 – 6.0

2.5 Slip Antistatic

Code	Description	Dosing %
SAT 04509 PP	For short- and long-term antistatic effect, with 5 % erucamide.	1.0 – 5.0

2.6 Processing Aid

Code	Description	Dosing %
PA 00833 PP	Reduces die build-up and extruder pressure; improves surface quality.	0.5 – 3.0
PA 00852 PP	Reduces die build-up and extruder pressure especially at very high melt temperatures up to 310 °C.	1.0 – 5.0
PA 0K060 PP	Reduces die build-up and improves processing in cast PP.	1.0 – 5.0

2.7 Color

Code	Description	Dosing %
CC 18162 PP	60 % Titanium dioxide	2.0 – 25.0
CC 18170 PP	70 % Titanium dioxide	1.0 – 20.0

2.8 Antifog

Code	Description	Dosing %
AF 00262 PPR	For cold- and hot-fog application.	7.0 – 15.0

2.9 Antioxidant

Code	Description	Dosing %
ST 03003 PP	For processing and long-term heat stabilization, machine shut-down, rework.	0.5 – 10.0

2.10 Nucleating agent

Code	Description	Dosing %
NC 00607 PP	Clarifier for improved optical and mechanical properties.	1.0 – 2.5

2.11 Peel Compound

Code	Description	Dosing %
CONPEEL® 304 PP	For transparent, printed and colored films with sealing layers up to 20 µm; peel force 3 – 6 N/15 mm.	100
CONPEEL® 308 PP	For printed and colored films with sealing layers up to 20 µm; peel force 4 – 8 N/15 mm.	100
CONPEEL® 300 PP	For transparent, printed and colored films with sealing layers up to 20 µm; peel force 3 – 6 N/15 mm.	100
CONPEEL® 370 PP	For transparent, printed and colored films with sealing layers up to 20 µm; peel force 4 – 8 N/15 mm.	100
CONPEEL® 321 PP	For printed and colored films with sealing layers up to 20 µm; peel force 6 – 14 N/15 mm.	100

2.12 Barrier

Code	Description	Dosing %
BR 02017 PP	Improved barrier against oxygen and water vapour, increased stiffness and gloss, lower melt viscosity.	5.0 – 20.0

2.13 Polymer Modification

Code	Description	Dosing %
CON-BATCH 30X	For thermoforming film. Allows downgauging of up to 30% of total thickness while retaining its mechanical integrity; improves mechanical, opticals and barrier properties; improves carbon footprint.	4.0 – 20.0

2.14 Flame Retardant

Code	Description	Dosing %
HFFR 00242 PP	Halogen-free flame retardant masterbatch	3.5 – 8.0

2.15 UV

Code	Description	Dosing %
UV 01022 PP	20 % HALS stabilizer	0.5 – 5.0
UV 01370 PP	20 % HALS stabilizer for extreme demands	1.0 – 5.0

2.16 UV Absorbent

Code	Description	Dosing %
UVA 01034 PP	Organic UV absorber applicable in transparent films > 80 µm.	1.0 – 5.0

2.17 Antiblock

Code	Description	Dosing %
AB 060126 PA	Synthetic silica, high quality dispersion.	1.0 – 6.0

2.18 Antioxidant

Code	Description	Dosing %
ST 00T21 PA	Heat stabilizer for polyamide films.	1.0 – 8.0

2.19 Antifog

Code	Description	Dosing %
AF 00T46A LD	Unique AF suitable for Polyamide films, hot and cold applications.	8.0 – 12.0

2.20 Recycle

Code	Description	Dosing %
GAC-10003	Gas and odour absorbing for polyolefins, for example waste bags, recycling etc.	2.0 – 8.0
ONC-1000 PBLL-1	Odour neutralizing, is specially engineered to neutralize hydrogen sulfides (H ₂ S) and amine based molecules.	2.0 – 8.0

2.21 Foaming

Code	Description	Dosing %
Ecocell® P	General purpose for PA, PE, PP, PS.	1.0 – 2.5
FM 00957 LD	Endothermic foaming agent for a sensity reduction. Thermal insulation.	1.0 – 4.0



Please request for further information:



BOPP
Optimizing BOPP film production
with CONSTAB GER® Masterbatches and Compounds



BOPE
Sustainable solutions for flexible packaging films
with CONSTAB GER® CON-X® Masterbatches



Functionalities: Ecocell® – Lighten up!
A revolutionary foaming agent
to reduce material and resin consumption



Functionalities: Kafril Group Antioxidants
Reliable protection for your plastic products



Flame Retardants
Enlightening solutions with Kafril Group Masterbatches
and Compounds



**Polyethylene Packaging, Polypropylene Cast
and Calender Films**



Rolling to success with Kafril Group
Masterbatches and Compounds



Polycarbonate and PMMA Sheets
for a transparent view with Kafril Masterbatches
and Compounds



Pipes and Sheets
Customized solutions with Kafril Group
Masterbatches and Compounds



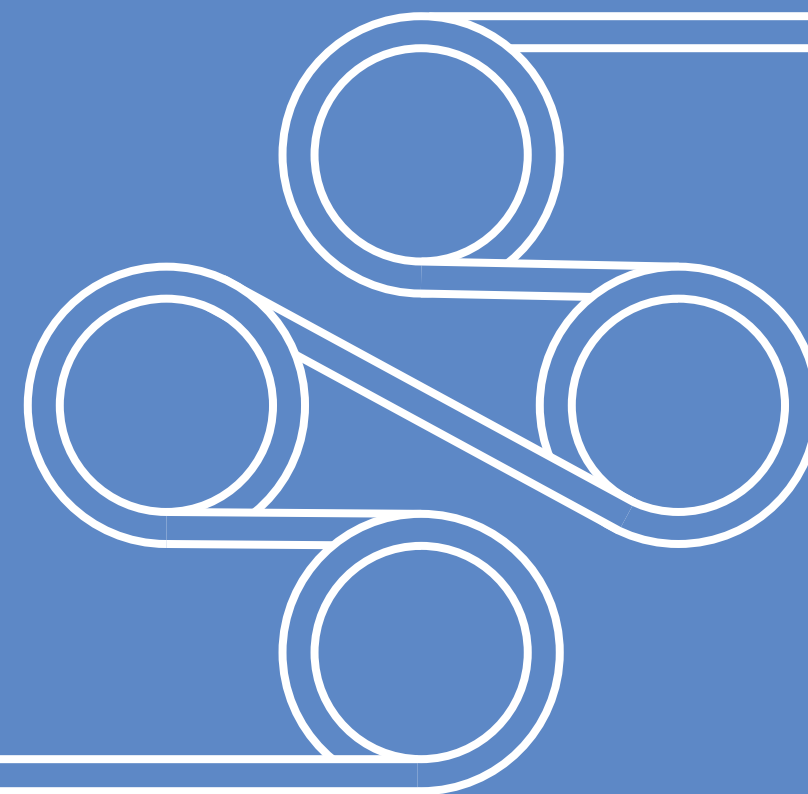
Injection Molding, Blow Molding
Injecting new ideas into your products with
Kafril Group Masterbatches and Compounds



Nonwovens
Adding value to Fibers and Nonwovens
with Kafril Group Masterbatches



Agricultural Film
Growing success with Kafril Group
Masterbatches and Compounds



Global supply, local partnership:
We are where you are.



Kafrit Industries (1993) Ltd.

Kibbutz Kfar-Aza,
M.P. Negev, 8514200, Israel
Tel: +972 8 6809845 | Fax: +972 8 6809846
kafrit@kafrit.co.il | www.kafrit.com



CONSTAB Polyolefin Additives GmbH

Industriestrasse Möhnetal 16,
59602 Rütten, Germany
Tel: +49 2952 8190 | Fax: +49 2952 3140
info@constab.com | www.constab.com



Suzhou Constab Engineering Plastics Co., Ltd.

No. 999 Pangjin Road, Wujiang District,
Suzhou City 215200, Jiangsu Province, P.R.C.
Tel: +86 512 6333 1654 | Fax: +86 512 6333 6987
info@constab.cn | www.constab.cn



Kafrit NA Ltd.

5411-275th Street, Langley,
British Columbia, Canada, V4W 3X8
Tel: +604 607 6730 | Fax: +604 607 6736
management@kafrit.ca | www.kafrit.ca



Polyfil Inc.

74 Green Pond Road, P.O. Box 130,
Rockaway, NJ 07866, USA
Tel: 973-627-4070 | Fax: 973-627-7344
info@polyfilinc.com | www.polyfilinc.com



Addvanze AB

Makadamgatan 19,
254 64 Helsingborg, Sweden
Tel: +46 42 445 33 00
info@addvanze.com | www.addvanze.com



DELTA KUNSTSTOFFE AG

Industriestrasse 48,
47652 Weeze, Germany
Tel: +49 28 37 10 510
info@delta-kunststoffe.de | www.delta-kunststoffe.de



ABSA Resin Technologies Inc.

310 Montrose St.
Cambridge, ON, Canada, N3H 2H8
Tel.: +1 519 653 5575
www.absaresins.com



Badger Color Concentrates Inc.

1007 Fox St.
Mukwonago WI 53149, USA
Tel.: +1 262 363 5710
www.badgercolor.com



Plastics App Ltd.

Kibbutz Megiddo
1923000, Israel
info@plastics-app.com | www.plastics-app.com



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